



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1404

Job Sheet 177102



Part No: 647.1404

Job Qty: 3 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Due Date: 5/7/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 647.1404 REV D IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	5/7/18	5/7/18	0.00	0.00	Start Up Stores/Pkg-2			6 MAY 09 2018
110	Packaging	3 pcs	5/7/18	5/7/18	0.00	0.00	Packaging1-1			9-89 N/A
120	Small Fab	3 pcs	5/7/18	5/7/18	0.00	1.26	Small Fab-1			SA DAS 38
130	QC	3 pcs	5/7/18	5/7/18	0.00	0.00	QC5			9-89
140	Packaging	3 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-1	CCR48		DAS 21 MAY 10 2018
150	QC21-SA	3 Ea	5/7/18	5/7/18	0.00	0.00	QC21			9-89

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9703	Cutter Sub Assembly	3 Ea (1 ea)	90-Start up Operation	S063327
647.1513	Upper Deflector	3 Ea (1 ea)	90-Start up Operation	S021041
MS21042L08	Nut	9 Ea (3 ea)	90-Start up Operation	S044234
MS27039-08-19	Screw	9 Ea (3 ea)	90-Start up Operation	S048233
NAS1149FN832P	Washer	18 Ea (6 ea)	90-Start up Operation	S026604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9703	3	3	0
	647.1513			
	MS21042L08			
	MS27039-08-			
	NAS1149FN8			



Container No: S069583



Part: 647.1404

Job No: 177102

Serial No/Batch: S069583

Revision: 0

Inspector:

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003/05

Specifi

Date: 05/09/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003105	S063327	646.9703	Cutter Sub Assembly	S068832	CCK013	3
003105	S069575	647.1513	Upper Deflector	S021041	CCK015	3
003105	S069576	MS21042L08	Nut	S044234	ST303	9
003105	S069578	MS27039-08-19	Screw	S044235	ST277	9
003105	S069579	NAS1149FN832P	Washer	S020604	ST263	18

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/9/18 8:01 AM dart.quirion.sonia